

Datasheet EE771

**Flow Sensor for Compressed
Air and Gases DN15 (1/2") - DN50 (2")**



EE771

Flow Sensor for Compressed Air and Gases DN15 (1/2") - DN50 (2")

The EE771 is ideal for flow measurement in pipelines with diameters of DN15 (1/2") up to DN50 (2"). Besides the temperature (T) the sensor provides the values for standardized volume flow (V'_n), standardized flow (v_n) and mass flow (m'). The integrated totalizer records the consumption (Q_n). The sensor is suitable for air, nitrogen, CO₂, O₂, argon or other non-corrosive, non-flammable gases with a pressure of up to 16 bar (232 psi).

Precision and Reliability

The EE771 sets new standards in terms of measurement accuracy and reproducibility thanks to its application-specific factory adjustment at 7 bar. A dynamic pressure compensation via a 2-wire 4 - 20 mA input is available. The E+E hot-film sensing element deploying the latest thin film technology features excellent long-term stability, fast response time and an outstanding reliability.

Easy Mounting

The unique mounting concept including a measurement valve with shut-off function permits rapid installation and removal of the device with only short flow interruption. It ensures high measurement accuracy through exact and reproducible sensing head positioning in the pipe.

Versatile Output Options

The EE771 features two freely scalable outputs configurable as analogue current or voltage output, switch output or as pulse output for consumption measurement. Optionally, the measured data is available at the Modbus RTU or M-BUS (Meter-Bus) interface.

User Configurable and Adjustable

The free EE-PCS Product Configuration Software and an optional configuration adapter facilitate the configuration and adjustment of the EE771.



EE771 Compact



EE771 Remote

Features

Consumption metering

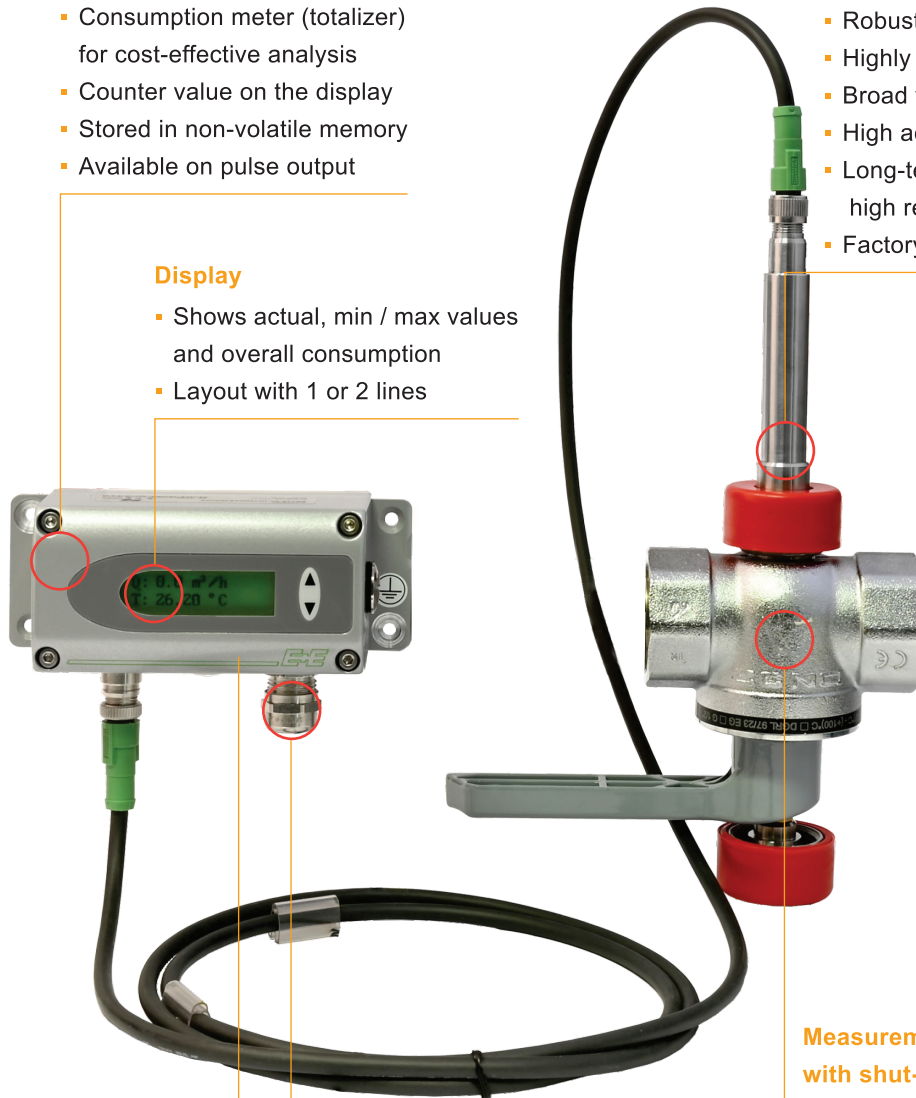
- Consumption meter (totalizer) for cost-effective analysis
- Counter value on the display
- Stored in non-volatile memory
- Available on pulse output

Display

- Shows actual, min / max values and overall consumption
- Layout with 1 or 2 lines

Probe with hot-film sensing element

- Robust design in stainless steel
- Highly insensitive to contamination
- Broad working range of 1:400
- High accuracy $\pm 1.5\%$ of reading
- Long-term stability and high reproducibility
- Factory adjustment under pressure



Measurands

- Standard volume flow (V'_n)
- Mass flow (m')
- Standard flow (v_n)
- Temperature (T)
- Consumption (Q_n)

Output

- User configurable via PC
- 0 - 10 V / 4 - 20 mA output
- Two switch outputs
- Pulse output
- Modbus RTU
- M-Bus

Measurement valve with shut-off function

- Fail-safe alignment of sensing unit
- Service friendly due to <15 s flow interruption for sensor unit installation
- Best accuracy due to precise and reproducible positioning of the sensing head
- Pressure rating 16 bar (232 psi)
- Sealing plug allows for running the process also without sensor

Inspection certificate

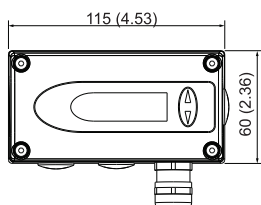
According to DIN EN 10204-3.1

Dimensions

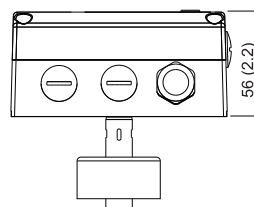
Values in mm (inch)

EE771 compact

Type T19, T20

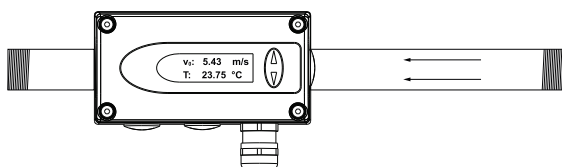


Type T19, T20

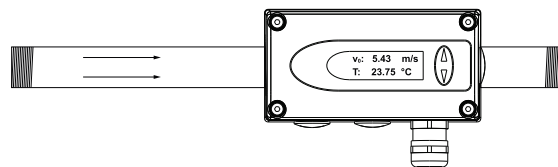


EE771 compact

Type T19: flow direction right to left

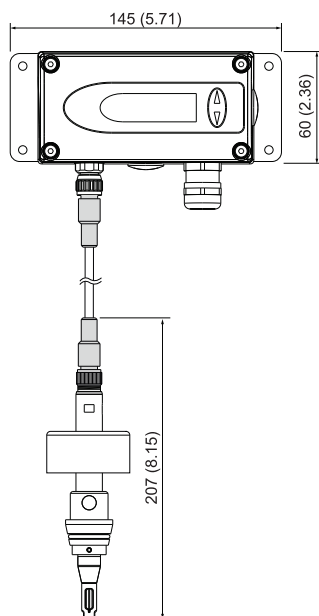


Type T20: flow direction left to right



EE771 remote

Type T3:

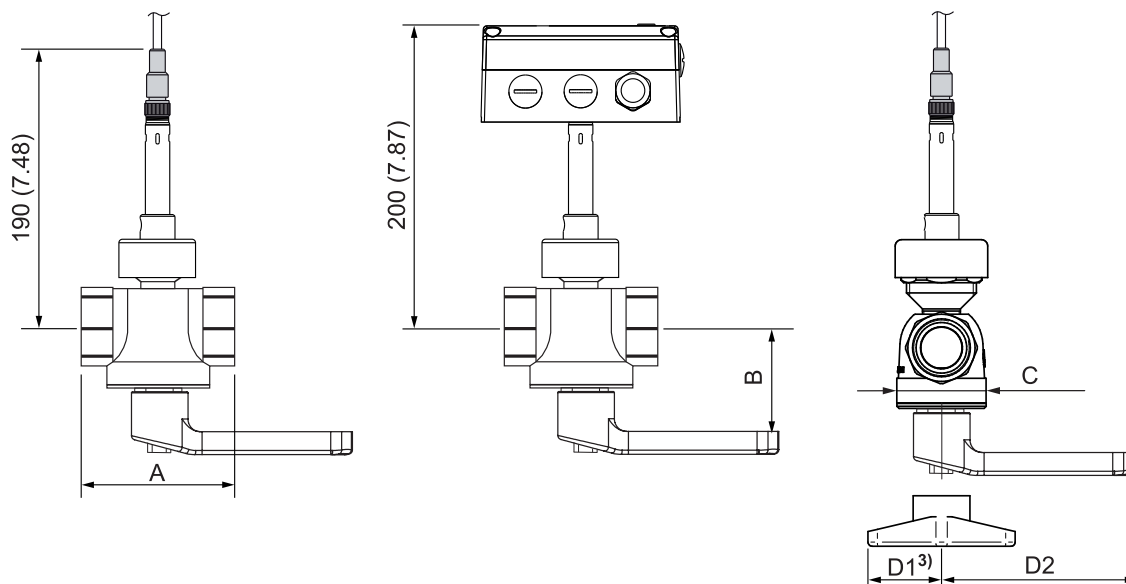


Dimensions

Values in mm (inch)

Measurement valve with shut-off function

HA075xxx:



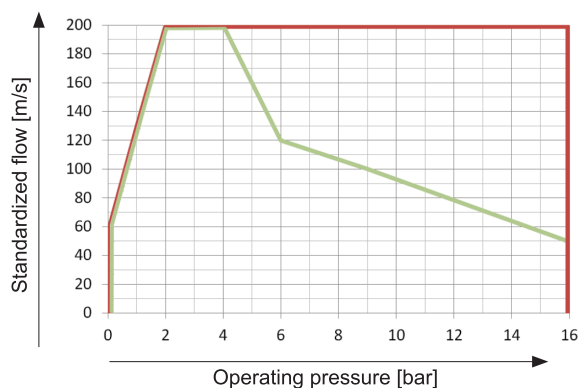
Valve	Thread ¹⁾	A	B	C	D1 ³⁾	D2	ISO	NPT
DN15	R _p 1/2"	100±8 (3.94±0.32) ²⁾	55 (2.28)	43 (1.69)	36 (1.46)	92 (3.62)	HA075015	Not available
DN20	R _p or NPT 3/4"	73 (2.83)	55 (2.28)	43 (1.69)	36 (1.46)	92 (3.62)	HA075020	HA175020
DN25	R _p or NPT 1"	88 (3.27)	67 (2.28)	52 (2.00)	48 (1.73)	125 (4.92)	HA075025	HA175025
DN32	R _p 1 1/4"	100 (3.94)	77 (2.64)	62 (2.44)	—	125 (4.92)	HA075032	Not available
DN40	R _p or NPT 1 1/2"	110 (4.33)	83 (3.27)	74 (2.91)	—	147 (5.79)	HA075040	HA175040
DN50	R _p or NPT 2"	131 (5.16)	88 (3.46)	90 (3.54)	—	147 (5.79)	HA075050	HA175050

1) Female thread: BSP thread acc. to EN 10226 (old DIN 2999) or NPT.

2) Including reduction 3/4" - 1/2"

3) Phasing out, mixed deliveries are possible in the transition phase.

Flow measuring range as function of operating pressure



Graph for standardized volume flow

$$V'_n = v_n \cdot id^2 \cdot \pi/4 \cdot 3600$$

V'_n ... Standardized volume flow [m³/h]

v_n ... Standardized flow [m/s]

id ... Inner pipe diameter [m]

π ... 3.1415927

— Air, nitrogen, O₂, argon

— CO₂

Formula for standardized volume flow

Technical Data

Measurands

Volume Flow (V'n)

Standard conditions		Factory setting according to DIN 1343 pn = 1013.25 mbar (14.7 psi); Tn = 0 °C (32 °F), configurable		
Measuring range Standardized volume flow in				
	Medium	Pipe-diameter	HV31	HV33
	Air	DN15 (1/2")	0.32...63 m³/h (0.19...37.1 SCFM)	0.32...126 m³/h (0.19...74.1 SCFM)
		DN20 (3/4")	0.57...113 m³/h (0.34...66.5 SCFM)	0.57...226 m³/h (0.34...133 SCFM)
		DN25 (1")	0.90...176 m³/h (0.53...103.5 SCFM)	0.90...352 m³/h (0.53...207.1 SCFM)
		DN32 (1 1/4")	1.45...289 m³/h (0.85...170.0 SCFM)	1.45...578 m³/h (0.85...340 SCFM)
		DN40 (1 1/2")	2.26...452 m³/h (1.33...265.9 SCFM)	2.26...904 m³/h (1.33...531.8 SCFM)
		DN50 (2")	3.50...700 m³/h (2.06...411.8 SCFM)	3.50...1 400 m³/h (2.06...823.6 SCFM)
Measuring range Standardized flow in				
	Medium	Pipe-diameter	HV31	HV33
	Air, CO ₂ , Nitrogen , Argon	≤DN50 (2")	0.5...100 m/s (100...19685 SFPM)	0.5...200 m/s (100...39370 SFPM)
	O ₂	≤DN25 (1")	0.5...77 m/s (100...15 157 SFPM)	0.5...200 m/s (100...39370 SFPM)
Accuracy ¹⁾ in air @ 7 bar (101.5 psi) (abs) and 23 °C (73 °F)		±(1.5 % of measured value + 0.5 % of full scale)		
Temperature dependency		±(0.1 % of measured value/°C)		
Response time t ₉₀ , typ.		<1 s		
Sampling interval		0.1 s		

1) The accuracy statement includes the uncertainty of the factory calibration with an enhancement factor k=2 (2-times standard deviation).
The accuracy was calculated in accordance with EA-4/02 and with regard to GUM (Guide to the Expression of Uncertainty in Measurement).
The accuracy specifications apply when using inlet and outlet sections of suitable length, see accessories and User Manual.

Temperature (T)

Measuring range	-20...+80 °C (-4...+176 °F)
Accuracy @ 20 °C (68 °F)	±0.7 °C (±1.26 °F)

Technical Data

Outputs

Analogue

Signal range and measurands are freely configurable	0 - 10 V 4 - 20 mA 3-wire 0 - 20 mA 3-wire	0 mA < I _L < 1 mA R _L < 500 Ω R _L < 500 Ω	I _L = load current R _L = load resistance
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Switch output	Potential free, max. 44 V DC, 500 mA switching capacity
Pulse output	Totalizer, pulse length: 0.02...2 s

Digital (optional)

Digital interface	RS485 (EE771 = 1 unit load)
Protocol ¹⁾ Factory settings Supported Baud rates Measured data types	Modbus RTU 9600 Baud, parity even, 1 stop bit, Modbus address 1 9600, 19200, 38400 and 57600 FLOAT32
Protocol ²⁾ Factory settings Supported Baud rates	M-Bus 2400 Baud, parity even, 1 stop bit, M-Bus address 1 600, 1200, 2400, 4800 and 9600




- 1) Find more details about communication setting in the User Manual and the Modbus Application Note at www.epluse.com/ee771.
2) Find more details about communication setting in the User Manual.

Input

External Dynamic Pressure Compensation

Requirements to the pressure sensor	4 - 20 mA (2-wire, 15 V) (relevant for gases other than air and nitrogen)
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General

Power supply class III  USA & Canada: Class 2 supply necessary, max. voltage 30 V DC	18 - 30 V AC/DC
Current consumption, max.	<200 mA (with display)
Electrical connection	Cable gland M16 and screw terminals max. 1.5 mm ² (AWG 16), optional with connector M12x1, 8 poles
Nominal pressure	16 bar (232 psi)
Humidity range	0...100 %RH, non-condensing
Temperature range	Ambient, Storage Medium -20...+60 °C (-4...+140 °F) -20...+80 °C (-4...+176 °F)
Material	Enclosure Probe Probe head Measurement valve AlSi9Cu3 (Metal) Stainless steel Stainless steel / glass Brass
Protection rating	Enclosure IP65 / NEMA 4X
Electromagnetic compatibility	EN 61326-1 FCC Part15 Class B EN 61326-2-3 ICES-003 Class B Industrial environment
Conformity	 

Ordering Guide

The EE771 consists of the sensor (pos. 1) and the measurement valve with shut-off function (pos. 2). Both have to be ordered together! The probe cable (pos. 3) is only necessary for model T3.

Position 1 - Sensor

Feature	Description	Code
Hardware Configuration		EE771-
	Type	
	Compact ri-le (flow direction right to left)	T19
	Compact le-ri (flow direction left to right)	T20
	Remote	T3
	Measuring range	
	0.5...100 m/s (100...19685 SFPM)	HV31
	0.5...200 m/s (100...39370 SFPM)	HV33
	Measurement valve for pipe diameter	
	DN15 (1/2")	N15
	DN20 (3/4")	N20
	DN25 (1")	N25
	DN32 (1 1/4")	N32
	DN40 (1 1/2")	N40
	DN50 (2")	N50
Software Setup ¹⁾ Analogue Outputs	Display	
	Without display	No code
	Display with backlight	D2
	Mounting	
	Measurement valve with shut-off function	No code
	Electrical connection	
	Cable gland and screw terminals	No code
	1x plug for power supply and outputs	E4
	Digital interface	
	Without digital output	No code
	RS485 (with Modbus RTU)	J3
	M-Bus (Meter-Bus)	J5
	Cleaning	
	Without	No code
	Degreased for oxygen measurement	AF2
	Output 1 measurand	
	Temperature T [°C]	MA1
	Temperature T [°F]	MA2
	Standardized volume flow V'_n [m³/h]	MA83
	Standardized volume flow V'_n [ft³/min]	MA87
	Mass flow m' [kg/h]	MA80
	Standardized flow v_n [m/s]	MA22
	Standardized flow v_n [ft/min]	MA23
	Output 1 signal	
	Analogue output 0 - 5 V	GA2
	0 - 10 V	GA3
	0 - 20 mA	GA5
	4 - 20 mA	GA6
	Switch output	GA9
	Output 2 measurand	
	Temperature T [°C]	MB1
	Temperature T [°F]	MB2
	Standardized volume flow V'_n [m³/h]	MB83
	Standardized volume flow V'_n [ft³/min]	MB87
	Mass flow m' [kg/h]	MB80
	Standardized flow v_n [m/s]	MB22
	Standardized flow v_n [ft/min]	MB23
	Consumption Q_n [m³] ²⁾	MB91
	Consumption Q_n [ft³]	MB93
	Output 2 signal	
	Switch output	GB9
	Pulse output	GB10
	Medium	
	Air	No code
	Nitrogen	FU2
	CO ₂	FU3
	O ₂ ³⁾	FU4
	Argon	FU7

1) Can be changed by the user.

2) Consumption measurement is only possible with pulse output (output 2 = GB10).

3) Medium O₂ only for mounting valve DN15 up to DN25. Upon delivery, the mounting valve and the probe are free of oil and grease.

Ordering Guide

Position 2 - Measurement valve with shut-off function

Feature		Description	Code	Code
Hardware	Measurement valve	DN15	BSP Thread	NPT Thread
		DN20	HA075015	Not available
		DN25	HA075020	HA175020
		DN32	HA075025	HA175025
		DN40	HA075032	Not available
		DN50	HA075040	HA175040
		DN50	HA075050	HA175050
	Measurement valve O ₂	DN15	HA076015	Not available
		DN20	HA076020	HA176020
		DN25	HA076025	HA176025

Position 3 - Probe cable (Model T3 only)

Feature		Description	Code
Hard.	Cable length	2 m (6.56 ft)	HA010816
		5 m (16.4 ft)	HA010817
		10 m (32.8 ft)	HA010818

Order Examples

Position 1 - Sensor

EE771-T19HV31N25MA83GA6MB91GB10

Feature	Code	Description
Type	T19	Compact ri-le (flow direction right to left)
Measuring range	HV31	0.5...100 m/s (100...19 685 SFPM)
Measurement valve for pipe diameter	N25	DN25 (1")
Display	No code	Without display
Mounting	No code	Measurement valve with shut-off function
Electrical connection	No code	Cable gland and screw terminals
Digital interface	No code	Without digital output
Output 1 measurand	MA83	Standardized volume flow V'_n [m ³ /h]
Output 1 signal	GA6	4 - 20 mA
Output 2 measurand	MB91	Consumption Q_n [m ³]
Output 2 signal	GB10	Pulse output
Medium	No code	Air

Order Examples

Position 1 - Sensor

EE771-T3HV31N15D2J3AF2MA1GA2MB1GB9

Feature	Code	Description
Type	T3	Remote
Measuring range	HV31	0.5...100 m/s (100...19 685 SFPM)
Measurement valve for pipe diameter	N15	DN15 (1/2")
Display	D2	Display with backlight
Mounting	No code	Measurement valve with shut-off function
Electrical connection	E1	1x M16x1.5 cable gland
Digital interface	J3	RS485 (with Modbus RTU)
Cleaning	AF2	Degreased for oxygen measurement
Output 1 measurand	MA1	Temperature T [°C]
Output 1 signal	GA2	0 - 5 V
Output 2 measurand	MB1	Temperature T [°C]
Output 2 signal	GB9	Switch output
Medium	No code	Air

Position 2 - Measurement Valve

HA075025

DN25 - measurement valve with shut-off function

Position 3 - Probe Cable

Necessary for model T3 only.

Accessories

For further information see datasheet [Accessories](#).

Description	Code
Inlet and outlet section for Measurement valve with shut-off function	
DN15*)	HA070215
DN20*)	HA070220
DN25*)	HA070225
DN32*)	HA070232
DN40*)	HA070240
DN50*)	HA070250

*) Inlet and outlet pipe section is available for measurement valve with shut-off function with BSP thread only.

